

# WECAN CUTTING TOOLS

2022-2023

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# WECAN



<http://www.wecotools.com/>

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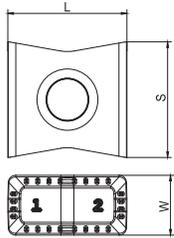
Email:support@wecotools.com

2022-2023



# B Milling Inserts

## LN□□ Inserts



Type	Size(mm)		
	L	S	W
120608	12.7	12.25	6.35

Shape	Type	Ap (mm)	Fn (mm/rev)	CVD		PVD											
				VK3020	VK3040	VK1015	VK1025	VK1824	VK1825	VK1525	VK1828	VR1010	VR1520	VR1525	VR1029		
	LNKX120608	2.00-7.00	0.10-0.20			○	●	○	●	●	○						

Note: ● The Recommended Grade ready to stock

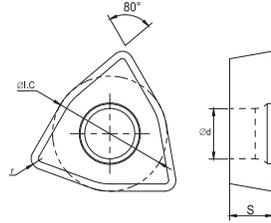
## Drilling Inserts



WEEGAN

Milling Inserts

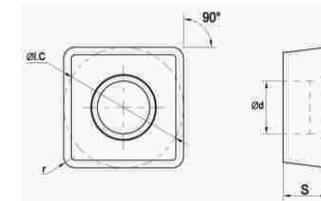
## WC□□ Inserts



Shape	Type	Boring Range (mm)	Size					Application	Grade	
			L	øI.C	S	Φd	r		PVD	
									VK1025	VK1825
	WCMT030208-GM	16-20	3.8	5.56	2.38	2.8	0.8	Semi-finishing	●	●
	WCMT040208-GM	21-25	4.3	6.35	2.38	3.1	0.8		●	●
	WCMT050308-GM	26-30	5.4	7.94	3.18	3.2	0.8		●	●
	WCMT06T308-GM	31-41	6.5	9.525	3.97	3.7	0.8		●	●
	WCMT080412-GM	42-58	8.7	12.7	4.76	4.3	1.2		●	●

Note: ● The Recommended Grade ready to stock

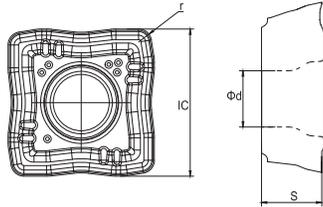
## SP□□ Inserts



Shape	Type	Boring Range (mm)	Size					Application	Grade	
			L	øI.C	S	Φd	r		PVD	
									VK1025	VK1825
	SPMT050204-GM	12.5-15	5	5	2.38	2.2	0.4	Semi-finishing	●	●
	SPMT060204-GM	15.5-21.5	6	6	2.38	2.6	0.4		●	●
	SPMT07T308-GM	22-27.5	7.94	7.94	3.97	2.8	0.8		●	●
	SPMT090408-GM	28-33	9.8	9.8	4.3	4.2	0.8		●	●
	SPMT110408-GM	34-41	11.5	11.5	4.76	4.4	0.8		●	●
	SPMT140512-GM	42-50	14.3	14.3	5.2	5.75	1.2		●	●

Note: ● The Recommended Grade ready to stock

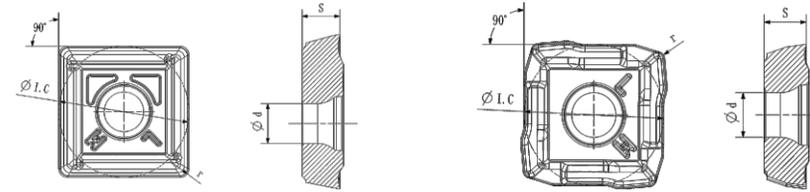
## SO□□ Inserts



Shape	Type	Boring Range (mm)	Size					Application	Grade	
			L	ØI.C	S	Φd	r		PVD	
									VK1025	VK1825
	SOMT040204-VP	13-16	1	4.4	2.38	2.2	0.4	Semi-finishing	●	●
	SOMT050204-VP	13-16	1.2	4.9	2.38	2.2	0.4		●	●
	SOMT060204-VP	16.5-17	1.8	5.7	2.38	2.6	0.4		●	●
	SOMT070306-VP	17.5-19	1.8	6.8	2.8	2.6	0.6		●	●
	SOMT08T306-VP	22.5-26.5	2	7.8	3.97	2.8	0.6		●	●
	SOMT09T308-VP	27.5-31.5	2.4	9.2	3.97	3.8	0.8		●	●
	SOMT11T308-VP	32-36.5	3	11	3.97	3.8	0.8		●	●
	SOMT130408-VP	37-43	3.2	12.8	4.4	4.5	0.8		●	●

Note: ● The Recommended Grade ready to stock

## SO SP□□ Inserts



Shape	Type	Boring Range (mm)	Size				Application	Grade	
			ØI.C	S	Φd	r		PVD	
								VK1025	VK1825
	SOMT050305C-LM	24-29	8.40	3.00	3.20	0.50	Medium Machining	●	●
	SOMT060406C-LM	30-41	10.20	3.50	4.00	0.60		●	●
	SOMT070406C-LM	30-41	12.36	4.00	4.00	0.60		●	●
	SOMT080508C-LM	44-63	14.90	4.50	4.70	0.80		●	●
	SOMT090608C-LM	44-63	17.90	5.50	4.70	0.80		●	●
								●	●
	SPMT050308P-LM	24-29	8.90	3.00	3.20	0.80	Medium Machining	●	●
	SPMT060408P-LM	30-41	10.70	3.50	4.00	0.80		●	●
	SPMT070410P-LM	30-41	12.70	3.95	4.00	1.00		●	●
	SPMT080510P-LM	44-63	15.50	4.50	4.70	1.00		●	●
	SPMT090610P-LM	44-63	18.60	5.50	4.70	1.00		●	●

Note: ● The Recommended Grade ready to stock